



MARKING PUNCH SET

Thank you for choosing this fine product from GRIOT'S GARAGE. Your MARKING PUNCH SET can be used as a center punch or to permanently mark parts or equipment using number or letter punches. The snap-punch makes the set convenient and easy to use. Enjoy the best.

SPECIFICATIONS

- 10 1/8" (3mm) number punches (including dot punch)
- 27 1/8" (3mm) letter punches (including dot punch)
(Marking punches measure 2 1/2" long)
- 1 Snap punch (measures 6 1/4" long)
- 1 Marking punch adapter kit (for use with marking punches) that includes:
 - Driver tip
 - Marking punch holder
 - Allen wrench



Picture 1



Picture 2



Picture 3



Picture 4



Picture 5

USEFUL INFORMATION

Please read and understand these instructions before starting.

To use as a center punch: Simply place the tip of the snap punch onto the item being marked and push down on the red handle. You should feel some resistance followed by a "snap" and release of pressure. You may adjust the spring tension of the snap punch by rotating the red handle counter-clockwise for soft or clock-wise for stiff.

To use the snap punch with the number or letter punches: You must replace the center punch tip with the driver tip that's included in the adapter kit. This is used to help hold the number or letter punch to the snap punch. Start by unscrewing the tip holder located at the base of the snap punch (**see picture 1**). Note the position and location of the drive plunger and spring. Remove the center punch tip from the holder and replace it with the driver tip from the adapter kit (**see picture 2**). Secure the tip holder to the snap punch. NOTE: The small diameter pin on the end of the drive plunger should be positioned towards the red handle of the snap punch and the smaller diameter end of the spring should fit over the pin between the drive plunger and handle (**see picture 3**). This allows the spring to keep pressure on the plunger when seated against the tip. Slide the marking punch into the holder with the number or letter facing out. A rubber o-ring inside the holder will help to hold the marking punch in place. Next slide the holder over the driver tip until the marking punch makes contact with the tip. Secure the holder by tightening the Allen head set screw located on the side of the holder with the Allen wrench provided in the kit (**see picture 4**).

Should the snap punch fail to snap: Make sure small pin on the end of the drive plunger is properly positioned toward the red handle and the smaller diameter end of the spring is positioned against the drive plunger (**see picture 5**). Loosen the spring tension of the snap punch by rotating the red handle counter-clockwise.

Once the marking punch and holder are secured to the driver tip you're ready to mark your parts. Start by placing the marking punch onto the surface to be marked. Position the number or letter so it's turned right side up. When you're ready to mark your part simply push down on the red handle. You should feel some resistance followed by a "snap" and release of pressure. You may adjust the spring tension of the snap punch by rotating the red handle counter-clockwise for soft or clock-wise for stiff. This helps control the depth of the mark into the surface of your part.



DISCLAIMER

GRIOT'S GARAGE is not responsible for any misuse of the MARKING PUNCH SET for any injury or damage incurred to any person or object related to the MARKING PUNCH SET.

ANSWERS TO YOUR QUESTIONS

Should you want to order another MARKING PUNCH SET or for a complete selection of quality GRIOT'S GARAGE products, please write or call us toll-free at 800-345-5789. You can use the Internet at www.griotsgarage.com. Reorder item number 50071.

Have fun in your garage!®

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